



Water Chemistry

Or how to overcomplicate brewing – Greg Berner





Overview

- Water Composition
- Reading a water report
- Brewing Salts
- Mash pH and benefits
- Balancing Minerals
- Online resources





Water Composition

- Calcium (Ca^{2+}) → 50 – 150ppm (up to 250ppm)
- Magnesium (Mg^{2+}) → 0 – 30ppm (up to 50ppm)
- Sodium (Na^+) → 0 – 150ppm (up to 200ppm)
- Chloride (Cl^-) → 0 – 250ppm (up to 300ppm)
- Sulfate (SO_4^{2-}) → 50-150ppm or 150-350 (up to 750ppm)
- pH and Alkalinity (HCO_3^-) → 0-50ppm pale, 50-150ppm amber beers, 150-400ppm for dark beers





Reading a water report

Parameter	Testing Result Annual Average (mg/L)	Saskatchewan Environment Water Quality Objective (mg/L)
Sodium (Na)	54.8	<200 (AO)
Sulphate (SO4)	175	<500 (AO)
Total Dissolved Solids (TDS)	432	1500
Manganese (Mn)	<DL	0.05 (AO)
Nitrate (NO3)	0.35	45
Potassium (K)	6.4	No Standard
Hardness (CaCO3)	220	800
Iron (Fe)	<DL	0.3 (IMAC)
Magnesium (Mg)	25.6	200
Calcium (Ca)	44.8	No Standard
Chloride (Cl)	20.6	<250 (AO)
Fluoride (F)	0.11	1.5
Alkalinity (total)	140	500

- Regina Water Report from Feb 2019 ([link here](#))
- Values highlighted are the relevant ones
- mg/L = ppm
- pH is not found on the report
 - I measured it in my lab at 7.08





Brewing Salts

- **Calcium Carbonate (CaCO_3) aka “Chalk”**
 - This has limited solubility in water, it must be added to the mash instead.
 - Raises the pH of the mash
 - Used for adding alkalinity to soft water for dark beer.
- **Calcium Sulfate ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$) aka “Gypsum”**
 - Source of calcium and sulfate ions. Sulfates add to the “bite/crispness” for hop bitterness
 - Lowers the pH of the mash
 - Good way to add calcium if the water is low in sulfates





Brewing Salts

- **Calcium Chloride ($\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$)**
 - Useful for adding calcium when the water is low in chlorides
 - Lowers the pH
- **Magnesium Sulfate ($\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$) aka “Epsom salt”**
 - Source of magnesium and sulfate ions. Sulfates add to the “bite/crispness” for hop bitterness
 - Slightly lowers the pH of the mash
 - Use sparingly as the limit for Mg^{2+} is quite low at 50ppm.





Brewing Salts

- Sodium Bicarbonate (NaHCO_3)
 - Raises the pH and alkalinity
- Potassium Metabisulfite ($\text{K}_2\text{S}_2\text{O}_5$) aka “Campden Tablets”
 - Eliminated chloroamines from water
 - Chloroamines can be a source of phenolic off flavours





Mash pH and benefits

- pH is a measure of how acidic or basic something is
 - $\text{pH} = -\log[H_3O^+]$
- Ideal range is 5.2-5.6 for your mash
 - Improved enzyme activity in your mash thus more starch to sugar conversion
 - Improved yeast health in wort
 - Inhibition of bacterial growth
 - Better hops extraction during boils
 - Improved clarity
 - Higher storage stability for aging beer
- This can be adjusted with either acids (lactic or phosphoric) or acidulated malt





Balancing Minerals

- 2:1 SO_4^{2+} to Cl^- is good for bitter beer
- 1:2 SO_4^{2+} to Cl^- for mild ales
- 1:3 SO_4^{2+} to Cl^- for stouts and porters
- Chloride and Sodium add the maltiness of a beer.
- Sulfate highlights bitterness and reduces malt flavour.
- 0-50ppm HCO_3^- for pale beers
- 50-150ppm HCO_3^- for amber beers
- 150-400ppm HCO_3^- for dark beers





Online Resources

- Bru'n Water (<https://sites.google.com/site/brunwater/>)
- Brewer's Friend (<https://www.brewersfriend.com/mash-chemistry-and-brewing-water-calculator/>)

